

160-Point Quality Assurance Inspection Check Sheet

This Inspection Check Sheet must be 1) completed with <u>all</u> items checked, 2) signed by responsible persons as indicated, and 3) retained along with repair orders and Vehicle History Report in the vehicle's service history fil

	Ext. Color: Int. Color: VIN			IIV.	
Dat	e Acquired: Da	te Inspected:			
	Mechanical Cer (See Mechanical Standards and Proces		al De	tails)	
	VIN & Dealer Code Check		Meets Stds	Adjust/ Repair	N/A
1	Run and print Carfax Vehicle History Report a	and attach			,
	Run a Techstream Health Check and retain the		Н	Н	
	dealer file				
	Check for and perform outstanding Recalls ar	nd applicable SSCs			
	Road Test				
2	Cold engine operation performs properly				
3	Throttle operates properly during cold star	t			
4	Vehicle operates properly during warm-up	conditions			
5	Engine performs properly during operating	temperature			
6	Engine reaches normal operating temperat	ure			
7	Engine fan(s) operate properly				
8	Brake pedal free play and travel within spec	cifications			
9	No abnormal vibrations and noises during l	brake applications			
10	ABS operates properly (via Techstream Hea	lth Check)	Ш	Ш	Ш
	Parking brake operates properly and within	specification	Ш	Ц	
	Seat belt material condition		Ш		
	Seat belts operate properly with full extension a	nd smooth operation	Н	Н	
	Transmission/clutch operates smoothly		Н	Н	
	Automatic transmission operates properly du		Н		Н
	Automatic transmission operates properly during		H	H	Ш
17		-	H	H	
18	Vehicle tracks and drives straight on level su	•		Н	
	Tilt and telescopic steering mechanism ope		Н		
21			Ħ	Ħ	ш
22			Н	Н	
	Windshield washer fluid sprays properly	modes	П		
24		ear glass properly	П	Ħ	
	Wipers return to correct position when off	3	П	П	
	Speedometer functions properly		П	Ī	
27	Odometer application registers mileage in	every mode			
28	Cruise control operates properly	-			
29	Heater operates properly				
	A/C operates properly				
31	No abnormal noise or vibration from engine	е			
32	No excessive wind or road noise				
33	No abnormal tire vibration/steering wheel shir	nmy during road test			
34	No abnormal squeaks/rattles within the inte	erior of the vehicle			
	Frame, Structure & Underbody				
	Frame/Unibody condition		Ц		
	Panel alignment and fit				
	Lower body and underbody condition		Щ	Ц	
20	Suspension-related items for wear/leaks and	proper performance			

WHITE COPY: DEALERSHIP

	Dealer Code:			
	Stock Number:			
Nu	mber: Mileage:			
	Frame, Structure & Underbody (cont.)		Adjust/ Repair	
40	Power steering system operates properly with no leaks			
41	Wheel covers secure and reasonably free of damage			
	Tires are inflated to specification and free of defects and damage			
	Minimum of 5/32" tread depth remaining across tread width All four tires must be of same brand, model, size, tread design,			
	speed and load rating per OEM vehicle specifications			
	Brake calipers and lines operate properly with no signs of damage			
46	The brake system contains all needed equipment (shim kit, pins, rattle clips, etc.)			
47	Brake pad/shoe linings have a minimum thickness of 50% remaining		П	
48		П		
	grooving and discoloration			
	Exhaust system is properly secured with no leaks Engine/transmission mounts operate properly with no signs of wear			
51		H	H	
52	CV joints/boots operate properly with no signs of wear			
	Inspect engine for fuel, oil, coolant or other fluid leaks			
	Inspect transmission case and pan for leaks Differential fluid level correct with no leaks	H		
55	Differential fluid level correct with no leaks	Ш		
	Emissions & State Inspection			
56	Perform emissions test and/or state inspection, if required			Ш
	Under Hood			
	Drive belts and hoses free of cracks and damage			
	Confirm under-hood labels and decals Air filter in good condition		Н	
	Battery has no visible damage	H	H	
61				
	Battery posts and cables free of corrosion and damage			
63	Battery properly sized and secure Charging system operating properly and within specification	H		
	Engine coolant level within specification	H	H	
	Coolant specific gravity to -31° Fahrenheit			
	Change engine oil and filter			
	Check for evidence of oil gel Oil, brake, clutch, transmission, transfer case, power steering			
υy	and washer fluid at proper levels			
70	Under-hood fluids clear and uncontaminated			
	Functional & Walkaround			
71	Owner's Manual and TCUV Warranty Supplement in			
72	dealer's possession			
	Fuel gauge operational Battery voltage gauge operational	H	H	
	Engine temperature gauge operational			
	Horn operates properly			
	Airbag(s) present with no evidence of deployment			
//	Headlights are properly aligned			

			Monte	Adjust/	
		Functional & Walkaround (cont.)	Stds		N/
	79	Tail lights operate properly			
	80	Brake lights operate properly			
	81	Side marker lights operate properly			
	82	Backup lights operate properly	\Box		
	83	License plate lights operate properly	\Box		
	84	No cracked, deeply hazed/yellowed or broken lenses of exterior lights	Ī	一	
	85	Instrument panel/warning lights operate properly	Ħ	П	
	86	HVAC panel/lights operate properly	Ħ	Ħ	
	87	Instrument panel light dimmer operates properly	H	H	
	88	Turn signals operate properly and self-cancel	H	H	
	89	Hazard flashers operate properly	H	H	
			H	H	
	90	Rear-view interior mirror operates properly	Н	\vdash	
	91	Exterior mirrors' operation and condition	Н	\vdash	
	92	Remote mirror control operates properly		\vdash	L
	93	Glass free of cracks, stars and large chips	\sqcup		_
	94	Window tinting clear and conforms to local requirements	\sqcup		L
	95	Dome/courtesy lights operate with door cycles	Ш	Ш	
	96	Windows operate properly	Ш		
	97	Window locks operate properly		Ш	L
	98	Power windows operate from master switch and all door switches			
	99	Audio/CD/Aux system working properly, CD cartridge			
		present (if equipped)		_	_
ľ	100	Audio speakers do not rattle at high volume and function properly	Ш	Ш	L
	101	Antenna is present and functional		Ш	L
1	102	Clock operates properly			
1	103	12v ACC power outlet operates properly			
1	104	Ashtrays (if equipped) are present and operate properly			
1	105	Headliner, sun visors, dash pad, upholstery, console,			
		cup holders, trim panels and carpet are in place, in good	_	_	
		condition and operate properly	_	_	
ľ	106	Driver floor mat (if equipped) is appropriate OEM floor mat for the			
		vehicle, properly secured and not stacked on top of another floor mat			
1	107		Ц		
1	108	Door locks, including child safety locks, operate properly	Щ	Ш	_
'	109	Remote keyless entry system and smart key system operate properly		Ш	L
	110	2 Master keys are present			
	111	Theft deterrent system operates properly			
	112	Seat adjustments and seat heater(s) operate properly			
	113	Memory seat control operates properly			
	114	Headrests function properly			
	115	Defogger indicator light operates properly			
	116	Rear defogger operates properly			Г
	117	Luggage compartment light operation and trim appearance	$\overline{\Box}$	$\overline{\Box}$	Ī
1	118		Ħ	Ħ	Ē
1	119	Hood and luggage compartment latches operate properly	П	П	F
1	120	Interior remote luggage compartment release operates properly	П	Ħ	F
١.	121	Emergency trunk release operates properly	Ħ	Ħ	F
	122	Fuel door release operates properly	H	H	F
1	123		H	H	F
1	124		H	H	F
		Spare tire has correct air pressure and a minimum of 5/32"	H	\vdash	F
	123	tread remaining			L
١.	126	No signs of damage to spare tire			
1	127		H	H	F
1		Spare tire and storage areas are clean Spare tire is securely fastened	H	H	H
		Jack and tools are correct, present and secured	H	H	F
		Acceptable aftermarket items checked	H	H	H
1		•			F
ľ	131	Removal of unacceptable aftermarket items			L
		Data illiano del America del Data il Constituto del			
		Detailing and Appearance Repair Certifica			
		(See Detailing Standards and Process Notes For Additional	al Det	ails)	
		Exterior Appearance			
1	132	Body surface condition			
1	133	Exterior is washed, clean and free of water spots			
		Paint is free of swirl marks and has an even, high luster	ΠĪ	П	
		Paint is free of removable scratches	\sqcap	Ħ	
1		Paint is free of wax residue	Ī	Ħ	
1		Wheels/wheel covers are clean	Ħ	Ħ	
		Wheel wells are clean	Ħ	H	
1	139		H	H	
		2.2 2.0011 dita proporty dissibled			
		Engine Compartment			
1	14∩	Compartment is clean			
	141	•	H	H	
1		Engine and compartment are properly dressed	H	H	_
L	2	Engine and comparament are property diessed			

Inspection Check Sheet number:

	Interior Appearance		Adjust/ Repair	N/A
	Interior is free of debris		Ц	
	Dash and vents are clean and properly dressed All crevices are clean		H	
	Ashtrays and lighter are clean (if equipped)		H	
47		П	П	
48	Glove box and console compartments are clean			
49	Cabin air filter condition			
	Seats, carpets, floor mats (if equipped) and headliner are free of stains $% \left(\frac{1}{2}\right) =\frac{1}{2}\left(\frac{1}{2}\right) =\frac$			
51	Free of odor, including heavy fragrance	Н	Н	
52	Glass is clean and free of streaks			
53	Exterior Repairs Body is free of all dents			
	Body is reasonably free of dings	П	П	
55	Paint is reasonably free of scratches and chips			
56	Vehicle is free of improper paint repairs or mismatched color			
	Glass is free of improper repairs	Ц	Ц	
58	Bumpers are free of cuts, gouges and mismatched paint		Ш	
50	Interior Repairs			
39	Interior leather, vinyl, plastic, carpet and fabric surfaces are free of holes, rips, tears, excessive wear or fading		Ш	
60	No evidence of previous improper interior repairs			
	Additional Inspection Items (Where Appli	cable	e)	
1	"Fade-away" dome light operates properly			
2				
	Seat heaters operate properly			
	Head unit software update		닏	닏
	Navigation system operates properly and memory system cleared Transfer case smoothly switches from 2WD to 4WD and back			
О	from 4WD to 2WD		Ш	Ш
7	Truck bed is in good condition			
8	Truck bed-liner is in good condition and secured			
	Tailgate operates properly			
	Backup camera operates properly	Н	H	\vdash
11	Bluetooth* searches for signal SOS (Safety Connect) light illuminates green		H	H
	Lane Keep Assist operates properly	H	H	H
14		П	П	П
15				
	Hybrid Components			
1	Hybrid battery			П
2	Battery control module (battery voltage sensor)			
3	Hybrid power management control module			
	Electric motor/generator operates properly			
	ECVT operates smoothly and properly		Н	\sqcup
6	and the second second	\vdash	H	\mathbb{H}
7	Inverter coolant level EV/Eco/Power modes operate properly	H	H	H
	Check transaxle "park" mechanism	H	H	H
10		H	Ħ	П
11	Touch Tracer display operates properly			
	Hill Start Assist Control operates properly			
	Remote air conditioning system (if equipped) operates properly			
14	Solar-powered ventilation system (if equipped) operates properly	Ш	Ш	Ш
	Required Technician Signature	٦		
	I certify that all mechanical items have been inspecte	d.		
	Toyota Trained Technician Date			
	Required Manager Signature			
	I certify that all mechanical repair standards have been i	net.		
	Service Manager Date			
	-			
	I certify that all detailing and appearance standards have be	een me	t.	
	Used Car Manager Date			
	Customer Signature			
1 8	acknowledge that I have received a copy of the 160-Point Inspection	on Che	ck Shee	et,
	the Vehicle History Report and the Used Vehicle Warranty Supple	rnent l	∙ıanual.	
	Customer			

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HARD COPY: SERVICE (USED-CAR DEPARTMENT)